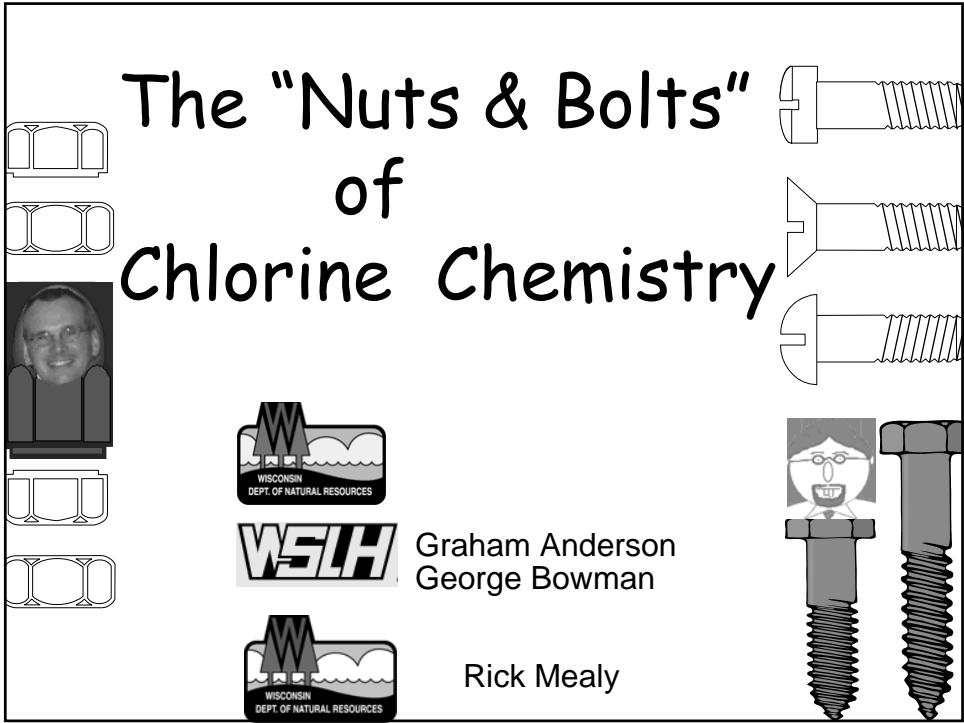





The "Nuts & Bolts" of Chlorine Chemistry

WSLH Graham Anderson
George Bowman



Rick Mealy

KILL E. coli

VOLUME 1

WRITTEN AND DIRECTED
BY George & Rick

Special
Limited Engagement

Madison
April 29, 2004





Any reference to product or company names does not constitute endorsement by the Wisconsin State Laboratory of Hygiene, the University of Wisconsin, or the Department of Natural Resources.

Disclaimer

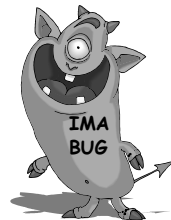
Getting the Best Chlorine Residual Data

- Measurement of total residual chlorine (TRC) at levels low enough to meet wastewater discharge limits has been (historically) difficult at best.
- Methods approved for measurement of chlorine in wastewater are often technically demanding and time consuming.
- Commercial test kits are available to simplify these procedures. However, commercial test kits often gloss over the very important aspects of the testing, including calibration, spiking and other quality control (QC) processes.

Focus Points: WWTPs & Chlorine

- kill the bugs

Disinfection
(Chlorination)



- kill the bug killer

De-Chlorination



- meet permit limits

The enemy: Primary target bugs

Coliform bacteria

Common soil & intestinal bacteria



Fecal Coliforms

Is the source warm-blooded animals?



Escherichia coli
("E. coli")

Clear indication of human sewage or animal waste.
Many "harmless" strains



E. coli O157:H7

- Very harmful strain
- 2-7% infected develop hemolytic uremic syndrome (HUS)
- 3-5% w/ HUS die

NR 210.06 Disinfection requirements

(1) Disinfection shall be required of dischargers subject to the provisions of this chapter ...

Disinfection shall be required:

(a) From May 1 through September 30 annually to protect recreational uses,

or (b) Year-round to protect public drinking water supplies.



Protect our fisheries



Keep our beaches safe

NR 210.06 Disinfection requirements

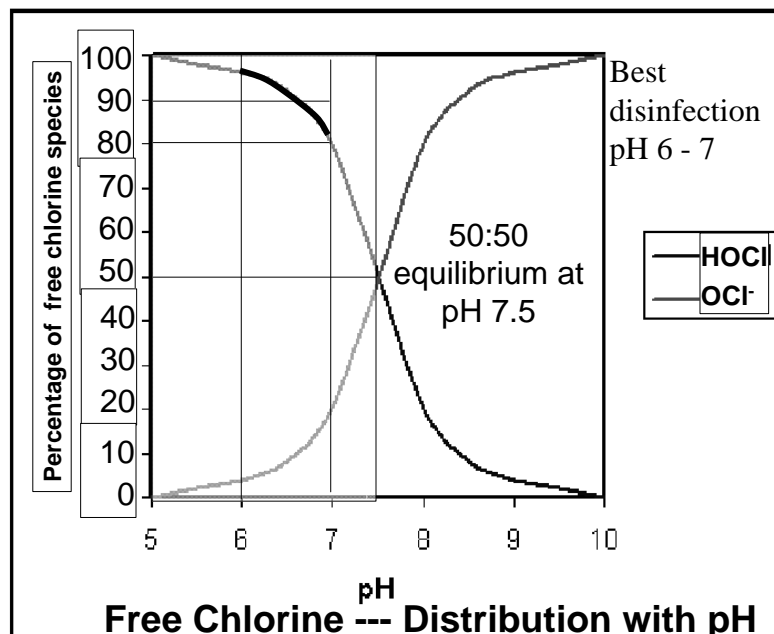
- (2) Where disinfection is required, the following effluent limitations shall apply:
- (a) The **geometric mean of the fecal coliform bacteria** for effluent samples collected in a period of 30 consecutive days may not exceed 400 CFU/100 ml.
 - (b) When chlorine is used for disinfection, the **daily maximum TRC concentration** may not exceed 0.1 mg/l.

In addition, when chlorine is used for disinfection, a dechlorination process shall be in operation for the period during which disinfection is required.

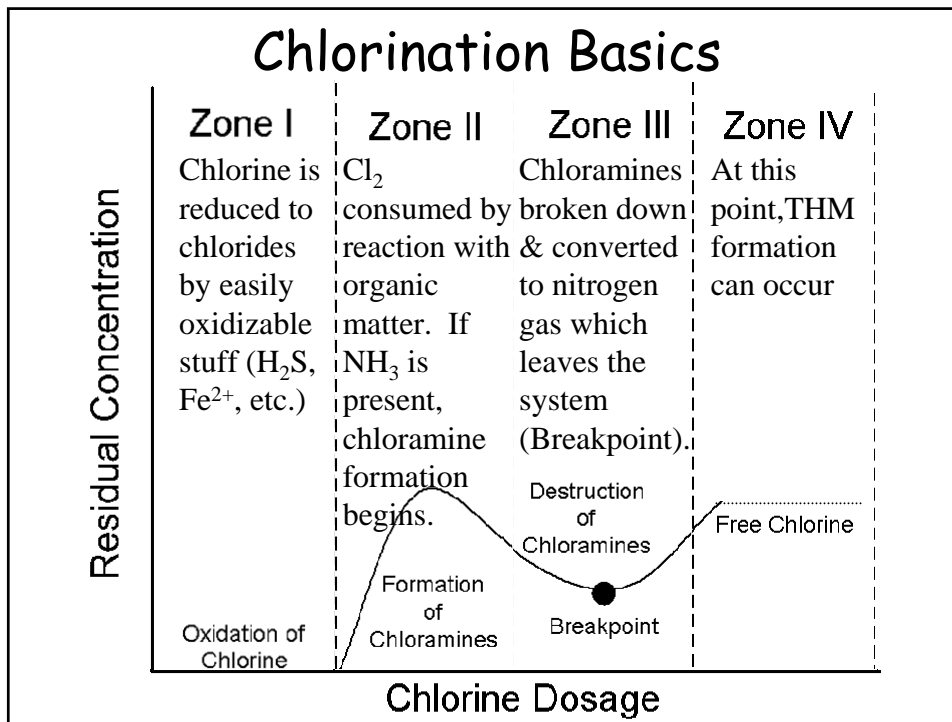
Note: The 0.1 mg/l total residual chlorine limit reflects best analytical technique for domestic wastewater effluents.

An effluent limitation for total residual chlorine based on best available technology for dechlorination of effluents was determined to be below detection levels of currently available analytical techniques.

Chlorination Basics



Chlorination Basics



Chlorination Basics

- Determine your wastewater's chlorine demand
- Dose chlorine = Demand + "x"
- "x" typically about 1.0 ppm
- Shoot for a total residual target specified by basin engineer
- Check Chlorine level in contact chamber
- May want to test BOTH total and free Cl_2
- If you know that you have a **free** chlorine residual, you know you have adequate disinfection

Tips for Determining the Chlorine Demand and Dosing Rate

- Collect a sample of effluent prior to the chlorine contact chamber.
- Fill a series of beakers with sample and treat each with varying dosages of hypochlorite
- Mix the samples thoroughly and allow them to sit for the same length of time the effluent would be in the chlorine contact chamber.
- Keep the temperature of the solutions in the same range as the effluent
- After the desired contact time, test each solution for free and total residual chlorine, and pH.
- Use this information to determine the dosage that satisfies the demand and provides the desired residual chlorine level.
- Use the free & total residual chlorine levels and pH to assess the disinfection effectiveness
- Work with your engineer to adjust the chlorine and dechlorination feed rates based on the dosing tests.

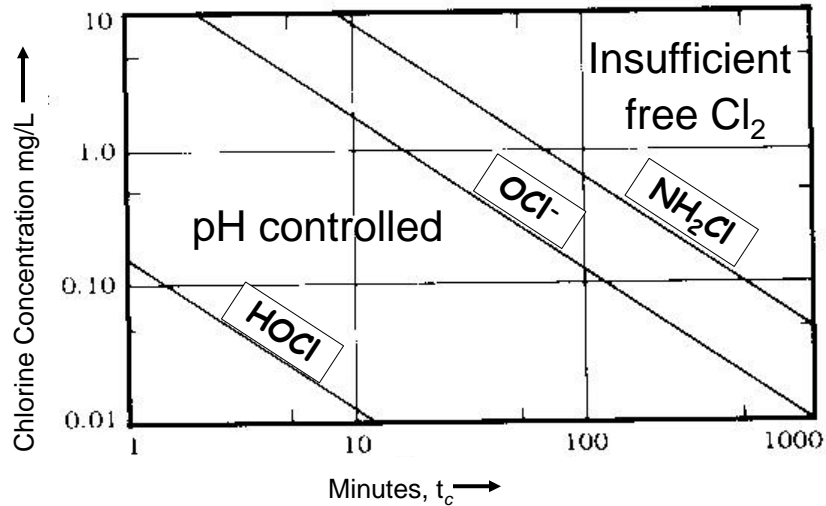
Effect of Cl₂ on E.coli

- Recent study on effect of chlorine on E. coli
- Tested 6 strains of O157:H7 at 4 Cl₂ levels

<ul style="list-style-type: none"> ☒ 0.25 mg/L ☒ 0.5 mg/L ☒ 1.0 mg/L ☒ 2.0 mg/L 	X 0 0.5 1 and 2 mins contact time
---	---
- 5/6 isolates + E. coli control strain were highly susceptible to chlorine
- >7 log₁₀ reduction of each of these strains by 0.25 mg/L free chlorine within 1 min

Each “log₁₀ = 90% reduction; 4 log 10 = 99.99% reduction

Effectiveness of chlorine forms vs. *E. coli* 2-6 °C, 99% reduction



From: Reynolds & Richards, 1996. Unit Processes in Environmental Engineering.

DE-Chlorination Basics

- Chlorine will dissipate passively
- Most use chemicals:
 - sulfur dioxide (SO_2)
 - sodium bisulfite (NaHSO_3)
 - sodium sulfite (Na_2SO_3)
- Danger of chemicals is that they also pose a risk to aquatic life
- active agent is sulfite ion (SO_3^{-2})
- sulfite is an oxygen scavenger--lowers DO
- some chemicals introduce a BOD

Why is DE-chlorination So Important?

The Chlorine continuum (ppm)

0.2	0.1	0.037	0.015	0.012
Fish kill	Permit Limit	Permit Goal	LOD (ISE)	LOD (DPD)
<----- Fish stressed ----->				

MATERIAL SAFETY DATA SHEET

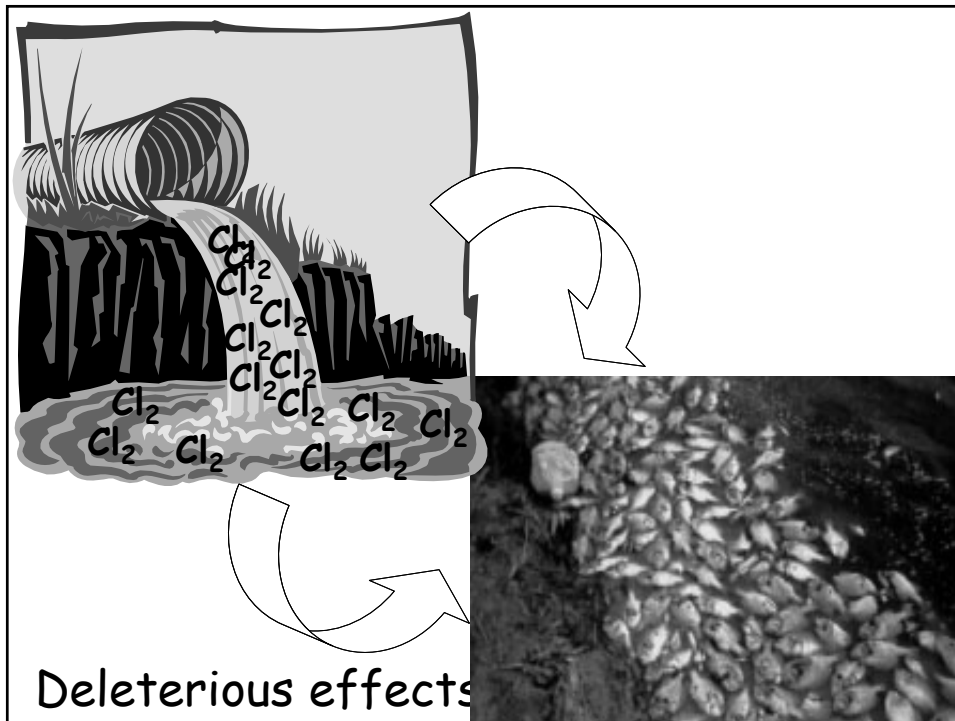
SECTION 1. PRODUCT IDENTIFICATION

PRODUCT NAME: Chlorine
 CHEMICAL NAME: Chlorine FORMULA: Cl₂

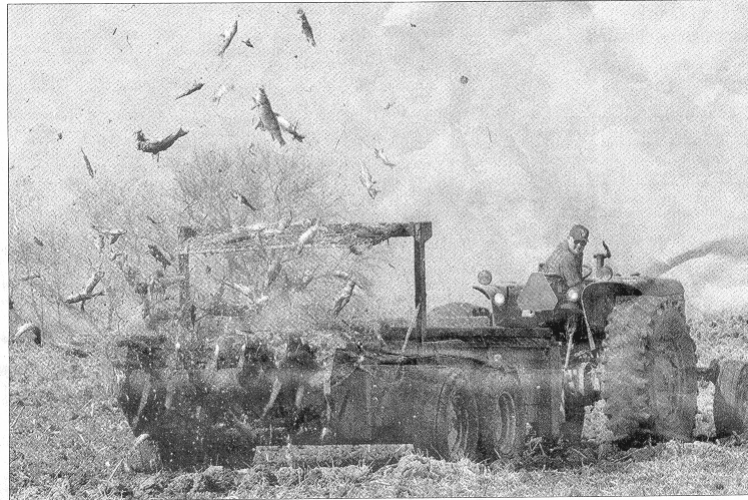
SECTION 12. ECOLOGICAL INFORMATION

AQUATIC TOXICITY: The following aquatic toxicity data are available for Chlorine:
 LC₅₀ Bluegill: 0.44 mg/l (96 hours)
 LC₅₀ Yellow perch: 0.88 mg/l (1 hour)
 LC₅₀ Channel catfish (fingerling): 0.07 mg/l (96 hours)
 LC₅₀ Daphnia magna: 0.017 mg/l (46 hours)

To prevent stress, concentrations as low as 0.003 ppm may be required.
 Water with adequate water circulation will be free of chlorine in ≤ 24 hours.

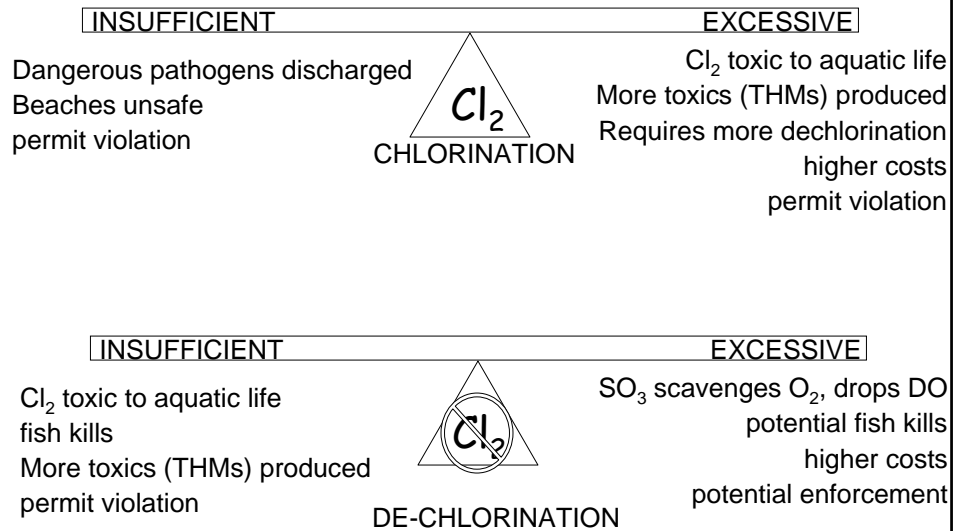


↶ ...which leads to something like this



Deleterious Effects II

Chlorination Balancing De-Chlorination Act



What Other States Are Doing

Wisconsin:

- current permit limits set at 0.037 mg/L total residual chlorine (TRC)
- Accept 0.100 mg/L as an LOD

North Carolina:

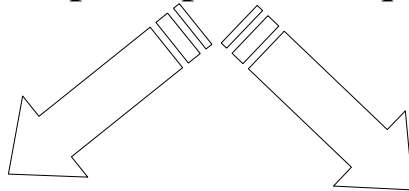
- current chlorine standards are 0.017 mg/L total residual chlorine (TRC) for trout waters
- 0.017 mg/L TRC as an action level for non-trout waters.

Pennsylvania:

- current permit limits set at 0.011 mg/L total residual chlorine (TRC)

Chlorine Analysis Options

Two principal techniques

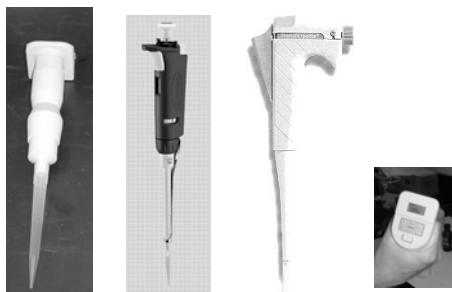


Ion Selective
Electrode (ISE)

DPD Colorimetric

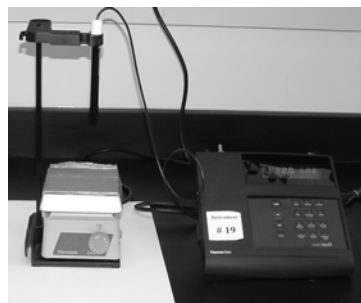
ISE

Key Equipment needed for ISE



- Electronic or mechanical, variable volume pipettors in the 100 to 1000 μL range

- Orion model 97-70 residual chlorine electrode
- pH/ISE meter
- Magnetic stir plate
- Magnetic stir bar





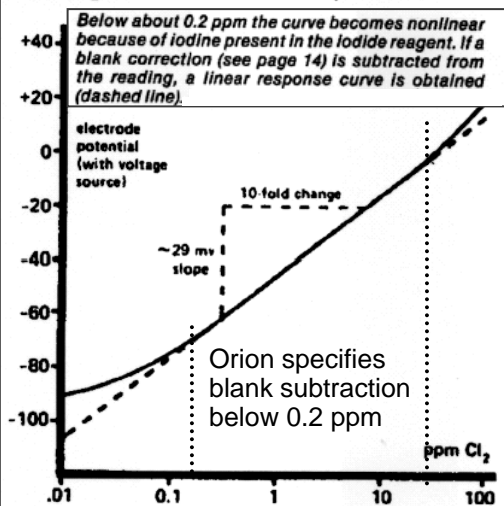
Ion Selective Electrode (ISE) Theory

- Based on iodometric measurement of chlorine
- Iodide (I^-) and acid (H^+) are added to the sample
- Iodide reacts with chlorine to form iodine
- The iodine concentration is equal to the chlorine concentration
- The ISE contains a platinum sensing element and iodine sensing reference element
- The platinum element develops a potential that depends on the relative amount of iodine and iodide in solution.
- The iodine-sensing element develops a potential that depends on the iodide level in solution
- The meter measures the difference between these potentials (the iodine concentration)
- Iodine concentration = total residual chlorine concentration
- Differences from ammonia:
 - A. Slope is positive
 - B. mV per decade of concentration is 29.0, not 58

Problems with the ISE method

1. Non-linearity

typical electrode response to chlorine (iodide and acid reagents added to solutions)



From: Orion Research. 1983. Instruction Manual

2. Temperature change is also a problem

Calibration curve shifts about 0.2 mV per degree C difference between standards and samples

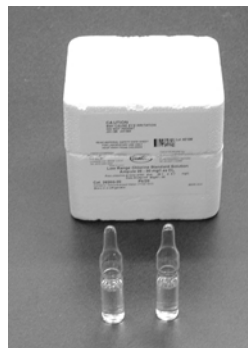
Reagents & Stds needed for ISE

Required



- Residual chlorine standard (*iodate equivalent to chlorine*)
- Iodide reagent
- Acid reagent

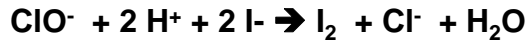
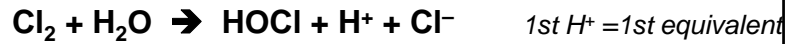
Recommended



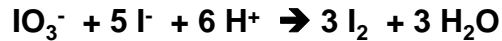
- Primary chlorine standard (*additional QC check*)

How is iodate equivalent to chlorine?

Chlorine produces iodine in a 1:1 molar ratio



Iodate produces iodine in a 1:3 molar ratio



There are 2 H⁺ equivalents per mole Cl₂; 1 per mole KIO₃

Std Methods: 0.1002 g KIO₃/L = 0.00281 equivalent Cl₂/L

1 ml = 100 mg as Cl₂

$$\frac{0.1002 \text{ g KIO}_3}{\text{L}} \times \frac{1 \text{ mole}}{214 \text{ g KIO}_3} \times \frac{3 \text{ moles I}_2}{1 \text{ mole IO}_3} \times \frac{2 \text{ equivalents Cl}_2}{1 \text{ mole I}_2}$$

$$= 0.0028093 \text{ equivalents} = 0.00281 \text{ N as Cl}_2$$

Standards of ISE Method

- The ISE may be calibrated using either a chlorine standard or potassium iodate standard solution.
- The iodate solution is less costly and more stable than chlorine standards.
- Iodate solution produces a reaction equivalent to chlorine in the ISE method.
- The iodate solution is recommended.
- Primary chlorine standards are available in single use vials as an additional QC check.

Suggested Way to Prepare Working Chlorine Standards

Chlorine Conc. (mg/L)	mL of 100 ppm iodate solution diluted to 100 mL
0.10	0.100
0.20*	0.200
0.50	0.500
0.70	0.700
1.00	1.000
2.0*	2.0

*Used for slope check

Standardizing the ISE



1. Add a magnetic stir bar to a 150 mL beaker



3. Fit a clean disposable tip onto a 1000 μ L pipettor.



2. Pour off 100 ppm chlorine or iodate (*chlorine equivalent*) standard into a dispo-beaker



4. Pipet standard into 150 mL beaker, starting with the lowest concentration.

ISE Sample Analysis Procedure



5. Pour off acid and iodide reagent into dispo-beakers.



7. Add **1 mL of iodide reagent** to the beaker.



6. Add **1 mL of acid reagent** to the beaker containing the standard



8. Swirl beaker to mix



9. Allow solution to sit and **react for 2 minutes**

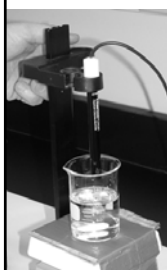
ISE Sample Analysis Procedure



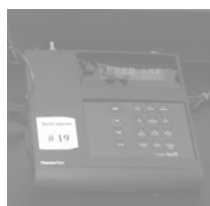
10. Add 100 mL of distilled water to beaker.



12. Insert electrode into solution and turn off magnetic stirrer, set meter to the mV mode.



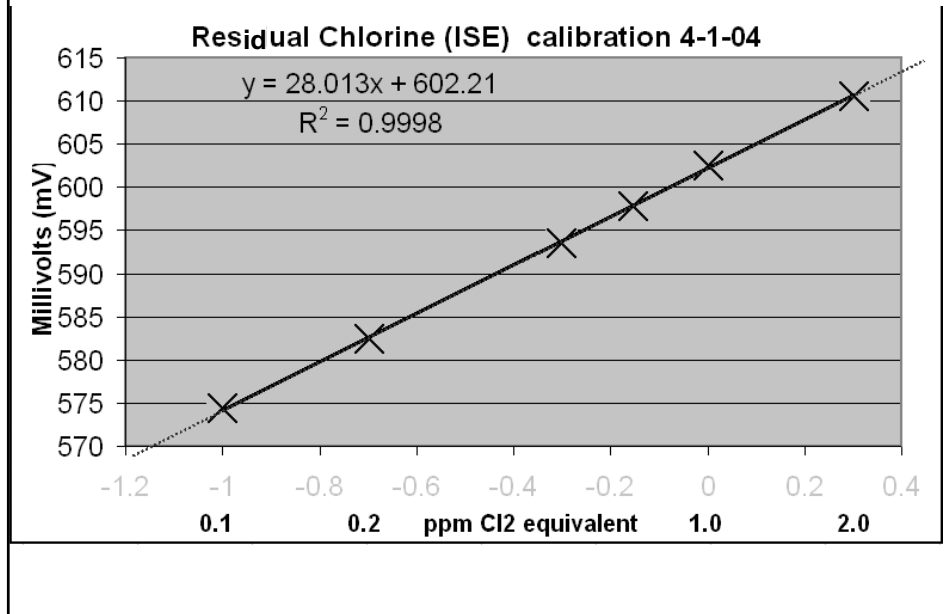
11. Place beaker on magnetic stirrer and allow solution to mix about 20-30 seconds.



13. Allow meter to stabilize. Be patient, it may take 5 or more minutes to stabilize. Record mV readings on bench sheet.

14. Repeat steps 3-13 to measure the remaining standards.

ISE Calibration Example



Calculating std curve

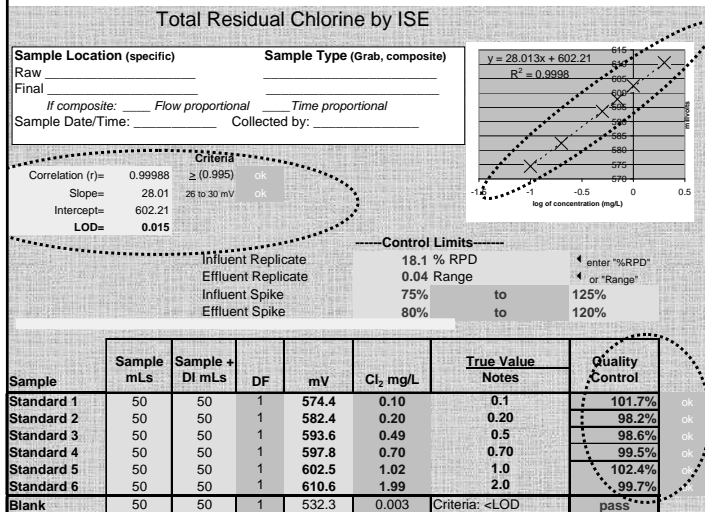
- Plug observed mV readings and chlorine concentration of standards into the spreadsheet.
 - Remember that, like ammonia, you need to use the LOG of concentration when generating a regression.
- Calculate a standard curve and record the equation of the line and correlation coefficient (r) on the bench sheet.
- The “r” value must be 0.995 or greater.
- DO NOT proceed with sample measurements unless the slope and “r” requirements are met.

Slope Check and Other Considerations

- Check the slope by finding the difference between the 2.0 and 0.20 mg/L (one decade) chlorine standards. (e.g., 610.5 – 581.9 = 28.6 mV).
- The slope must be in the 26-30 mV/decade range
- The manufacturer states the ISE is only linear from 0.2 to 20 mg/L. Consequently, the 26-30 mV/decade specification is only valid above 0.2 mg/L.
- The observed mV readings increase with increasing concentrations of chlorine.

NOTE: The opposite is true for most other ISE applications (such as ammonia).

Evaluate the Calibration Data



Look for points that don't "fit".

Check slope & intercept

"Back-calculate" stds

± 5% for high std
 ±10% for mid stds
 ±30% for low std

Measuring Chlorine in Samples using the ISE



1. Add a magnetic stir bar to a 150 mL beaker



3. Insert a clean disposable tip a 1000 μ L pipettor.



2. Pipet 100 mL of sample into a clean 150 mL beaker.



4. Add 1 mL of iodide reagent to the beaker.

Measuring Chlorine in Samples using the ISE



5. Add 1 mL of acid reagent to the beaker containing the standard



7. Insert electrode into solution and turn off magnetic stirrer, set meter to the mV mode.



8. Allow solution to sit and react for 2 minutes



6. Place beaker on magnetic stirrer and allow solution to mix about 20-30 seconds.



9. Allow meter to stabilize. Be patient, it may take 5 or more minutes to stabilize. Record mV readings on bench sheet.

10. Repeat steps 3-9 to measure the remaining samples.

Record all appropriate information on the benchsheet

REMEMBER:



Sample	Sample mLs	Sample + DI mLs	DF	mV	Cl ₂ mg/L
Standard 1	50	50	1	574.4	0.10
Standard 2	50	50	1	582.4	0.20
Standard 3	50	50	1	593.6	0.49
Standard 4	50	50	1	597.8	0.70
Standard 5	50	50	1	602.5	1.02
Standard 6	50	50	1	610.6	1.99
Blank	50	50	1	532.3	0.003
Known Standard	50	50	1	563.1	0.040
Effluent 4/1/02	50	50	1	567.5	0.058
Effluent Replicate	50	50	1	569.2	0.066
Effluent Spike	50	50	1	574.3	0.101

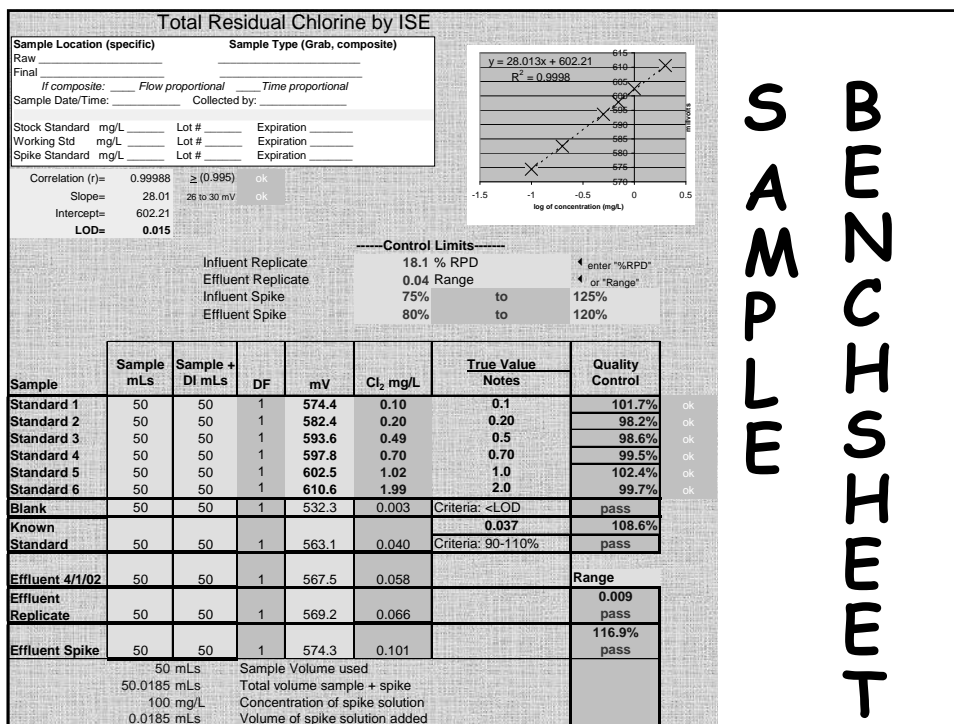
Additional Recommended Quality Control Check



- Test a single use, primary chlorine standard such as those available from Hach and NCL.
- Each vial contains chlorine
- Standards are available in the 25-30 mg/L and 50-75 mg/L range.

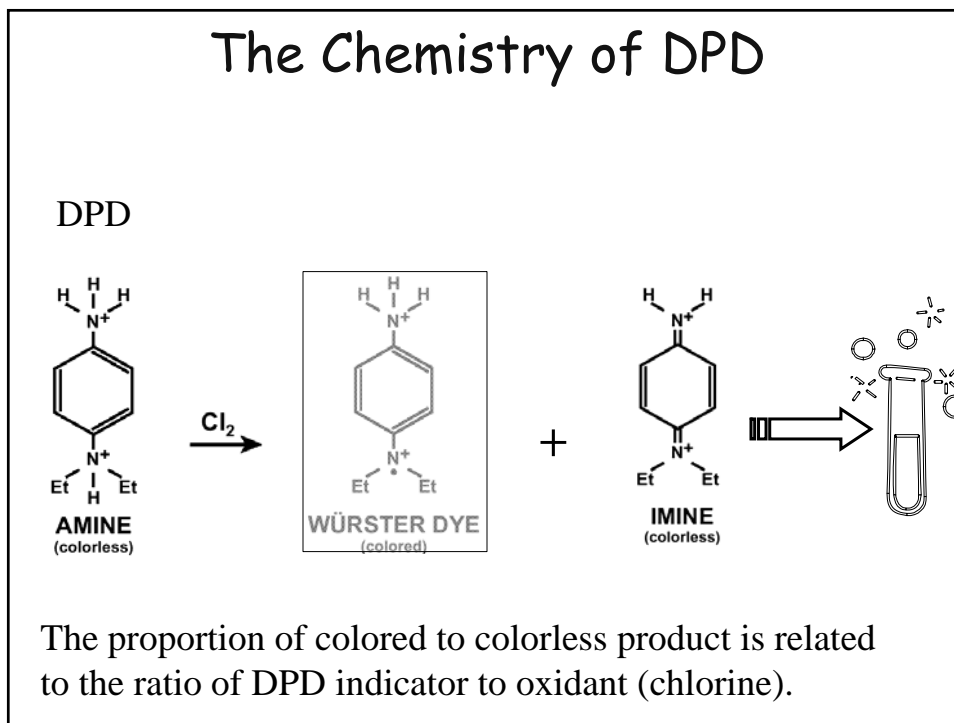
- Break open the glass vial and pipet a portion into a 150 mL beaker.
- Add distilled water to bring the volume to 100 mL.
- Test just like a real sample.





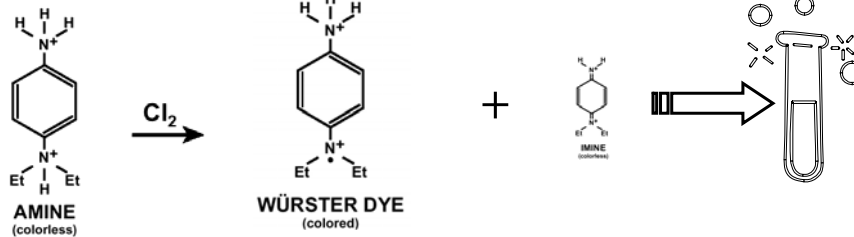
S
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DPD Interferences - non-linearity

When DPD reacts with small amounts of chlorine, the Würster dye product is favored.



At higher chlorine levels, the formation of the unstable, colorless imine is favored—resulting in apparent “fading” of the colored solution.



Keep the DPD:chlorine ratio high to minimize fading of the resulting color

Commercial Method + QA/QC = Acceptable Testing

- The exclusive use of generic instructions is not acceptable.

- No true calibration
- No QC
- No spikes/dupes

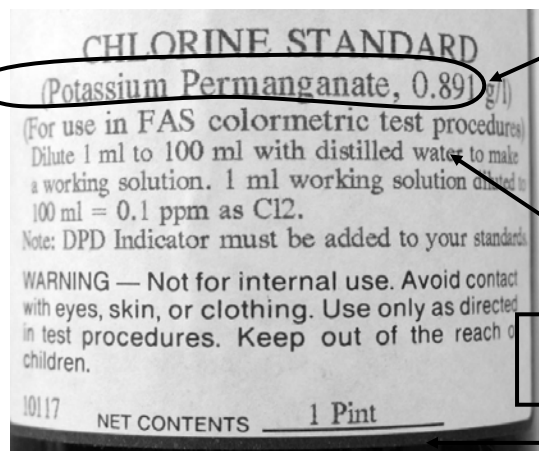
- These instructions are useful for quick checks and summary only

- Using a commercial method does not exempt you from the QA and QC established in the original EPA/Std. Methods.

Generic Instruction

These instructions are simplistic. Alone, they are insufficient for proper testing.

Preparing Potassium Permanganate - Chlorine Equivalent Standard

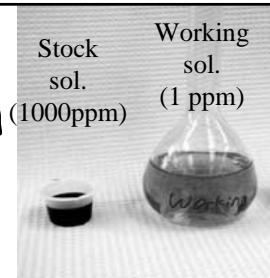


Standard is of correct concentration and labeled appropriately

1000 ppm Cl_2

Dark bottle prevents degradation due to light

Preparing Calibration Standards



Prepare working standard by diluting 1 mL of 1000 ppm to 1L with DI water. Must use pipettor & 1L volumetric flask.

Working Solution	Final Volume	Final Concentration
1 ppm		
3.00 ml	100 ml	0.03 ppm
5.00 ml	100 ml	0.05 ppm
10.00 ml	100 ml	0.10 ppm
15.00 ml	100 ml	0.15 ppm
20.00 ml	100 ml	0.20 ppm
25.00 ml	100 ml	0.25 ppm

Preparing Calibration Standards with a Variable Volume Pipettor

Working Solution	Final Volume	Final Concentration
10 ppm		
0.30 ml*	100 ml	0.03 ppm
0.5 ml*	100 ml	0.05 ppm
1.0 ml*	100 ml	0.10 ppm
1.5 ml**	100 ml	0.15 ppm
2.0 ml **	100 ml	0.20 ppm
2.5 ml **	100 ml	0.25 ppm

* Use a 0.1-1 mL variable volume pipettor

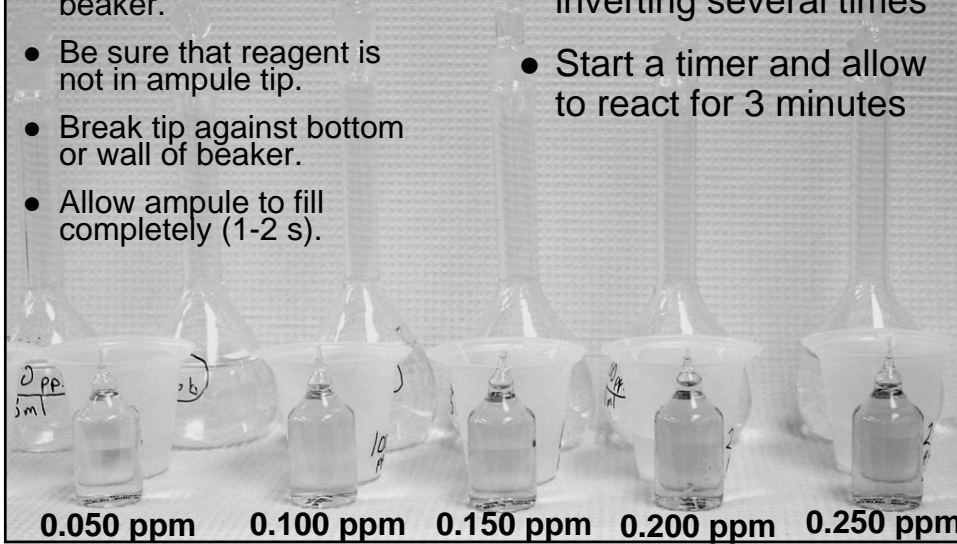
** Use a 0.5-5 or 1-10 mL variable volume pipettor

Approaches for Color Development

- Commercially available DPD ampules
- Dry powder “pillows”
- Commercially available DPD Solutions
(*per Standard Methods*)

Developing Color w/ vacuum ampules

- Pour a small amount of calibration into a small beaker.
- Be sure that reagent is not in ampule tip.
- Break tip against bottom or wall of beaker.
- Allow ampule to fill completely (1-2 s).
- Mix the sample by inverting several times
- Start a timer and allow to react for 3 minutes



How to Break an Ampule



- Reagent in tip of ampule
- likely to be separated with broken tip increasing chance for low bias.

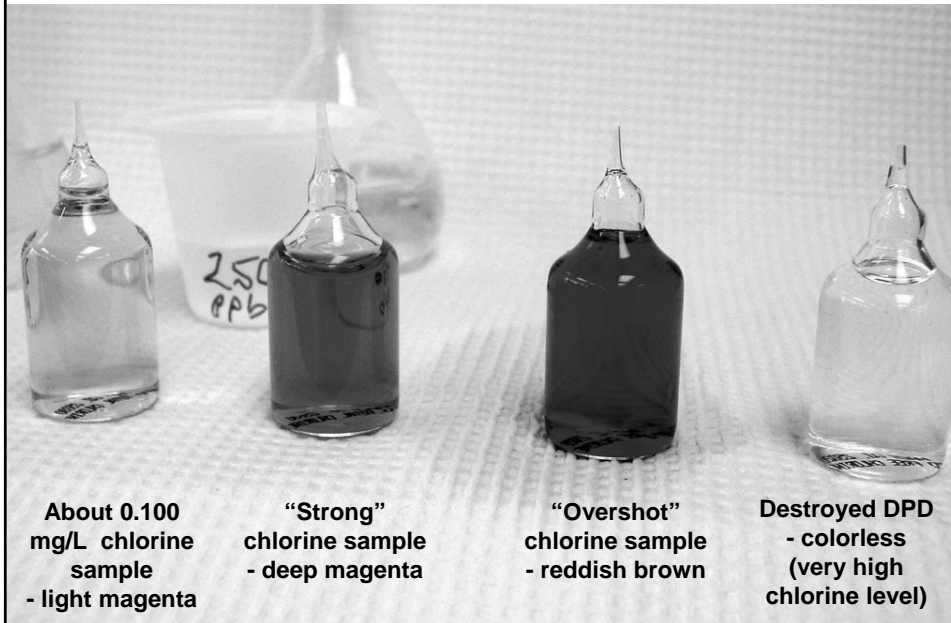
Ampule is handled carefully to avoid reagent falling into tip.



- Beaker and ampule are tipped to the side.
- Reagent is more likely to stay in the ampule and not fall into tip.



DPD Color Levels



About 0.100
mg/L chlorine
sample
- light magenta

“Strong”
chlorine sample
- deep magenta

“Overshot”
chlorine sample
- reddish brown

Destroyed DPD
- colorless
(very high
chlorine level)

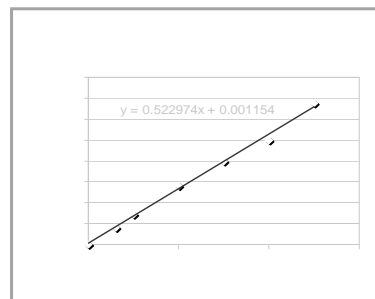
Making a Calibration Curve: Record Data

- Record the absorbance of each calibration standard
- This data is used when calculating a calibration curve.

Use a calculator, Excel, or “on-board” software that comes with most spectrophotometers. In Excel, you can use the CORREL formula.

$$R = 0.998079$$

Sample	True Value Notes	Absorbance
Calibration Blank	0.0	0.000
Standard 1	0.03	0.016
Standard 2	0.05	0.029
Standard 3	0.10	0.056
Standard 4	0.15	0.080
Standard 5	0.20	0.100
Standard 6	0.25	0.135



Total Residual Chlorine (DPD) Benchsheet

Sample Location (specific)		Sample Type (grab, composite)	
Raw _____		_____	
Final _____		_____	
<i>If composite: _____ Flow proportional _____ Time proportional</i>			
Sample Date/Time: _____		Collected by: _____	
Stock Standard	mg/L _____	Lot # _____	Expires _____
Working Standard	mg/L _____	Lot # _____	Expires _____
Spike Standard	mg/L _____	Lot # _____	Expires _____

-----Control Limits-----				Criteria	
Influent Replicate		%RPD	Correlation (r)=	0.99584	*r acceptable ≥ 0.995
Effluent Replicate	8.24	%RPD	Slope=	1.57375	
Influent Spike		to	Intercept=	0.00890	acceptable < LOD
Effluent Spike	84.6%	to 123.4%	LOD=	0.015	

Sample	Sample mLS	Sample + DI mLS	DF	Absorbance	Instrument Cl ₂ mg/L	Cl ₂ mg/L	True Value Notes	Quality Control
Calibration Blank	50	50	1	0.000	0.01		0.0	
Standard 1	50	50	1	0.013	0.03	RF= 0.433	0.03	97.9%
Standard 2	50	50	1	0.022	0.04	RF= 0.440	0.05	87.0%
Standard 3	50	50	1	0.034	0.06	RF= 0.486	0.07	89.2%
Standard 4	50	50	1	0.061	0.10	RF= 0.610	0.10	104.9%
Standard 5	50	50	1	0.122	0.20	RF= 0.610	0.20	100.5%
Standard 6								
Standard 7								
Method Blank	50	50	1	0.003	0.014	0.014	Criteria: <LOD	pass
Known Standard	50	50	1	0.06	0.103	0.103	0.1	103.3%
							Criteria: 90-110%	pass
Effluent x/x/04	50	50	1	0.047	0.083	0.083		%RPD
Effluent Replicate	50	50	1	0.051	0.089	0.089		7.318 pass
Effluent Spike	50	50	1	0.109	0.180	0.180		121.0% pass

10 mLs	Sample Volume used in the Spiked sample		
10.031 mLs	Total volume sample + spike		
26.1 mg/L	Concentration of spike solution		
0.031 mLs	Volume of spike solution added		0.0806599541421593 ug/mL

SAMPLE
 ANALYSIS

Analyzing a Sample

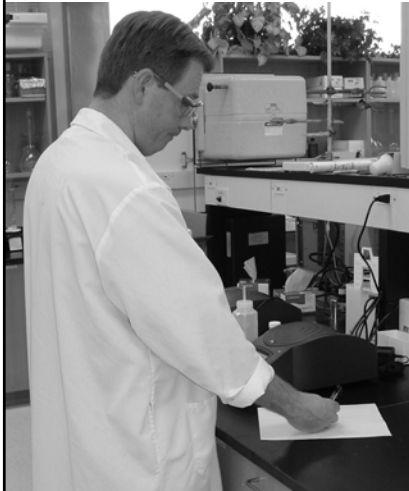
- When analyzing a sample record both absorbances (without DPD and with DPD) on the data sheet.
- Subtract the without DPD absorbance from the with DPD absorbance to get the adjusted absorbance.
- This adjusted absorbance corrects for any natural absorbance of the sample due to color or turbidity.
- Handle blank & sample +DPD the same! (Timing)

Example	Sample no.	no DPD	with DPD	Adj. Abs.
	Outfall no. 1	0.01	0.032	0.022
	Outfall no. 2	0.012	0.048	0.036

Use this value to calculate the sample concentration

WITH DPD - without DPD = Adjusted Absorbance

Don't forget the paperwork!



Sample	Sample mLs	Sample + DI mLs	DF	Absorbance	Instrument Cl ₂ mg/L	Cl ₂ mg/L
Calibration Blank	50	50	1	0.000	0.01	
Standard 1	50	50	1	0.013	0.03	RF= 0.433
Standard 2	50	50	1	0.022	0.04	RF= 0.440
Standard 3	50	50	1	0.034	0.06	RF= 0.486
Standard 4	50	50	1	0.061	0.10	RF= 0.610
Standard 5	50	50	1	0.122	0.20	RF= 0.610
Standard 6						RF=
Standard 7						
Method Blank	50	50	1	0.003	0.014	0.014
Known Standard	50	50	1	0.06	0.103	0.103
Effluent x/x/04	50	50	1	0.047	0.083	0.083
Effluent Replicate	50	50	1	0.051	0.089	0.089
Effluent Spike	50	50	1	0.109	0.180	0.180
	10 mLs			Sample Volume used in the Spiked sample		
	10.031 mLs			Total volume sample + spike		
	26.1 mg/L			Concentration of spike solution		
	0.031 mLs			Volume of spike solution added		0.0

Developing Color with Powder Pillows



Developing Color with Powder Pillows



Calibration data by approach



GeneSys10
mg/L TRC Abs

0	0
0.03	0.007
0.05	0.01
0.075	0.019
0.1	0.029
0.2	0.055
0.4	0.101

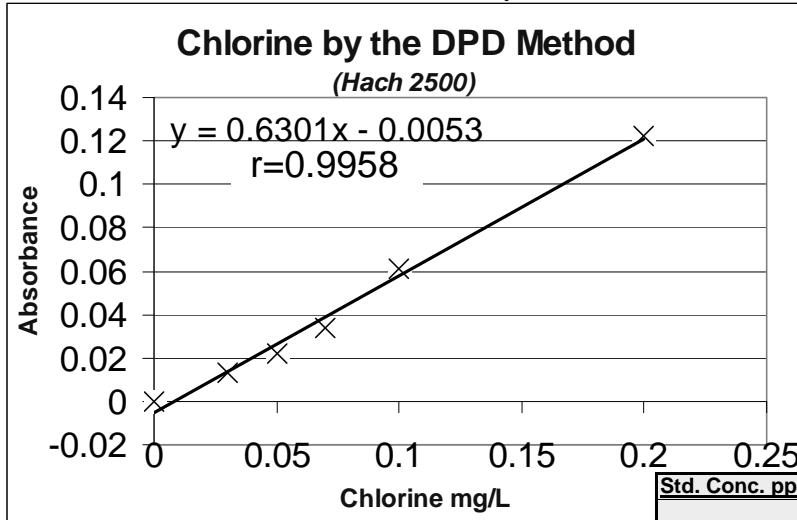
HACH DR890
mg/L TRC Abs

0	0
0.03	0.006
0.05	0.016
0.075	0.032
0.1	0.043
0.2	0.098
0.4	0.208

HACH DR890
mg/L TRC Abs

0	0.000
0.03	0.016
0.05	0.029
0.1	0.056
0.15	0.080
0.2	0.100
0.25	0.135

Recent update



Std. Conc. ppm	ABS.
0	0
0.03	0.013
0.05	0.022
0.07	0.034
0.1	0.061
0.2	0.122

Calibration data by approach - 2

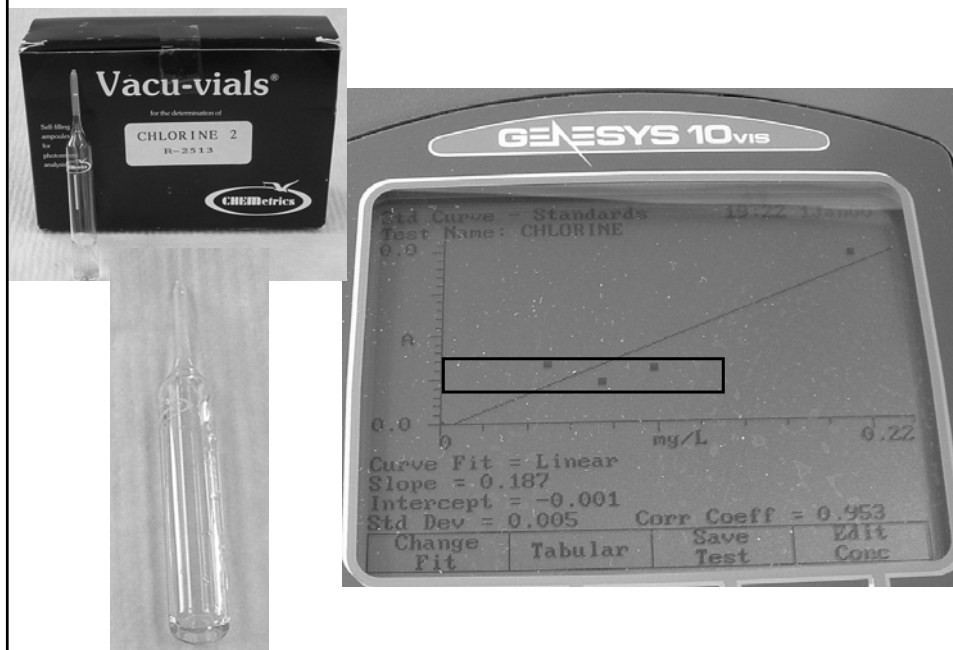


GeneSys10			HACH DR890			HACH DR890			HACH DR890 (internal curve)	
TRUE	CURVE	Bias	TRUE	CURVE	Bias	TRUE	CURVE	Bias	TRUE	Bias
0	-0.001		0	0.014		0	-0.002		0	
0.03	0.027	-12%	0.03	0.026	-14%	0.03	0.028	-5%	0.03	67%
0.05	0.038	-24%	0.05	0.044	-11%	0.05	0.053	6%	0.05	40%
0.075	0.073	- 2%	0.075	0.074	- 1%	0.075	0.105	5%	0.1	20%
0.1	0.112	12%	0.1	0.095	- 5%	0.1	0.151	1%	0.15	10%
0.2	0.213	7%	0.2	0.198	- 1%	0.2	0.189	-5%	0.2	5%
0.4	0.392	- 2%	0.4	0.404	1%	0.4	0.256	2%	0.25	- 3%
Slope=		0.25692	0.53456			0.522974				
intercept=		0.00019	-0.00772			0.001154				
"r"=		0.99766	0.99868			0.998079				

LOD data by approach

	Spikes level: 0.090 mg/L		0.090 mg/L		0.090 mg/L	
	GeneSys10		HACH DR890		HACH DR2500	
	Abs.	CURVE	Abs.	CURVE	Abs.	CURVE
rep #1	0.023	0.089	0.041	0.091	0.053	0.092
rep #2	0.021	0.081	0.037	0.084	0.048	0.084
rep #3	0.021	0.081	0.039	0.087	0.047	0.083
rep #4	0.023	0.089	0.040	0.089	0.049	0.086
rep #5	0.022	0.085	0.036	0.082	0.047	0.083
rep #6	0.021	0.081	0.038	0.086	0.054	0.094
rep #7	0.021	0.081	0.041	0.091	0.049	0.086
mean	0.084		0.087		0.0868	
stdev	0.00370		0.00365		0.0044	
LOD=	0.0116		0.0115		0.0133	

Vacu-Vials--Another Option



Collecting a Sample for Total Residual Chlorine

- Collect samples in amber, glass bottles treated with bleach to remove chlorine demand.
 - *Treat bottles by filling with DI water, adding a few mL of household bleach, allow to soak about 30 minutes and then rinse thoroughly with tap water followed by DI water.*
- Minimize the time between sampling and analysis (preferably = \leq **15 mins.**)
- Warm samples to room temperature before testing with the ISE method.
- Fill sample completely to minimize contact with the air until samples are tested.

Method Startup Costs

Cost Comparison for Equipment Needed to Test for
Total Residual Chlorine in Water and Wastewater

	Approximate		Approximate
ISE	Cost	DPD	Cost
ISE meter	\$ 1,300.00	Spectrophotometer	\$ 2,200.00
Orion Chlorine Electrode	\$ 450.00	Holder for 1" cells	\$ 100.00
Optional printer	\$ 600.00	Cells, 2.5 cm (1"), pk of 8	\$ 18.00
12-150 mL Glass beakers	\$ 30.00	DPD Power Pillows, 100 pk	\$ 17.00
6-Magnetic stir bars	\$ 18.00	0.1-1.0 mL pipettor	\$ 225.00
Magnetic stirrer	\$ 130.00	1-10 mL pipettor	\$ 225.00
0.1-1.0 mL pipettor	\$ 225.00	6-100 mL volumetric flasks	\$ 110.00
0.5-5 mL or 1-10 mL pipettor	\$ 225.00	KMNO4 chlorine standard, 1000 ppm	\$ 12.00
Chlorine standard 100 ppm (iodate)	\$ 15.00		
Acid reagent	\$ 15.00		
Iodide reagent	\$ 15.00		
2-Glass bottles for collecting samples	\$ 5.00		
Total estimated cost	\$ 3,028.00	Total estimated cost	\$ 2,907.00
Total cost without ISE meter/printer	\$ 1,128.00	Total cost without spectrophotometer	\$ 707.00

Conclusions

- ⊕ An LOD of less than 0.037ppm IS achievable
- ⊕ 0.100 ppm is certainly a realistic LOQ.
- ⊕ Quality low level calibrations CAN be easily developed.
- ⊕ The use of electronic or mechanical pipettors is required to obtain quality data at these trace levels.
- ⊕ Either technique will get the results you need
- ⊕ Effective chlorination WILL kill E. coli
- ⊕ Use tools to fine-tune dosing rate and disinfection process...allowing more efficient disinfection/dechlorination & reducing costs

More Conclusions

DPD

- ⊛ The best DPD data will be obtained using a technique providing a path-length of ≥ 2 cm.
- ⊛ Both hand-held and table-top spectrophotometers are available that will meet your needs.
- ⊛ Internal calibrations not sufficiently accurate.
- ⊛ Vacu-vials (< 2 cm path) may not be suitable at low levels required for compliance monitoring.

ISE

- ⊛ Use the more stable potassium iodate standard for calibration
- ⊛ Avoid calibrating below 0.1 ppm due to non-linearity
- ⊛ Check the slope from 0.2 to 2.0 (start above 0.1)
- ⊛ 30-45 minutes for 5-pt calibration
- ⊛ ISE method is extremely temperature-sensitive

Advantages/Disadvantages: ISE v. DPD

DPD	<u>Advantages</u>	<u>Disadvantages</u>
	<ul style="list-style-type: none"> ■ Most labs have a spectrophotometer ■ Fewer reagents; can be purchased ■ Temperature not critical factor ■ May not need full daily calibration ■ Less costly initial set-up (<i>assuming have spectrophotometer</i>) ■ Less equipment required ■ Calculations easier ■ Same instrumentation allows free & total chlorine measurement 	<ul style="list-style-type: none"> ■ Color & turbidity interfere ■ Color correction is critical step ■ Need at least 2 cm cell
ISE	<u>Advantages</u>	<u>Disadvantages</u>
	<ul style="list-style-type: none"> ■ Few interferences 	<ul style="list-style-type: none"> ■ Higher initial set-up cost (electrode) ■ Requires full calibration daily ■ Slower ■ More reagents ■ Temperature is critical ■ Can only measure total residual

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